

TST - H-6EM / H-8EM

VHM - Schafffräser
Solid carbide end mill



Ø-Bereich / Ø-range: 3,00 - 25,00 mm

Durchmessertoleranz / diameter tolerance:

Ø ≤ 5,00 mm: 0/-0,010 mm

Ø ≤ 12,00 mm: -0,010/-0,025 mm

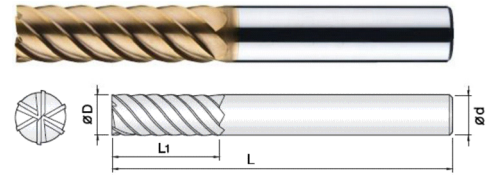
Ø ≤ 25,00 mm: -0,015/-0,030 mm

Anwendung / application:

- vorvergütete Stähle / pre-hardened steels
- gehärtete Stähle / hardened steels

Merkmale / characteristics:

- TiSiN-Beschichtung / TiSiN coating
- 45° Helix / helix
- 6/8 Schneiden / flutes



| Bestell-Nr. Order No. | D | L1 | L | d | Schneiden flutes | PG 40 |
|--------------------------|-------|-----|-----|----|---------------------|---------------|
| | | | | | | Stück / piece |
| 600.015021 | 3,00 | 10 | 50 | 6 | 6 | € 40,00 |
| 600.015028 | 3,00 | 15 | 50 | 6 | 6 | € 45,00 |
| 600.015022 | 4,00 | 12 | 50 | 6 | 6 | € 40,00 |
| 600.015029 | 4,00 | 16 | 50 | 6 | 6 | € 45,00 |
| 600.015023 | 5,00 | 15 | 50 | 6 | 6 | € 40,00 |
| 600.015030 | 5,00 | 20 | 60 | 6 | 6 | € 48,00 |
| 600.015001 | 6,00 | 15 | 50 | 6 | 6 | € 40,00 |
| 600.015002 | 6,00 | 20 | 60 | 6 | 6 | € 48,00 |
| 600.015003 | 6,00 | 25 | 65 | 6 | 6 | € 62,00 |
| 600.015031 | 6,00 | 30 | 70 | 6 | 6 | € 65,83 |
| 600.015032 | 6,00 | 35 | 75 | 6 | 6 | € 70,00 |
| 600.015004 | 8,00 | 20 | 60 | 8 | 6 | € 62,83 |
| 600.015005 | 8,00 | 25 | 65 | 8 | 6 | € 74,50 |
| 600.015006 | 8,00 | 30 | 75 | 8 | 6 | € 81,50 |
| 600.015007 | 8,00 | 35 | 80 | 8 | 6 | € 97,68 |
| 600.015033 | 8,00 | 40 | 90 | 8 | 6 | € 99,18 |
| 600.015034 | 8,00 | 45 | 100 | 8 | 6 | € 105,00 |
| 600.015035 | 8,00 | 50 | 100 | 8 | 6 | € 110,83 |
| 600.015008 | 10,00 | 25 | 70 | 10 | 6 | € 81,68 |
| 600.015009 | 10,00 | 35 | 90 | 10 | 6 | € 106,00 |
| 600.015010 | 10,00 | 45 | 110 | 10 | 6 | € 132,00 |
| 600.015036 | 10,00 | 50 | 100 | 10 | 6 | € 138,33 |
| 600.015037 | 10,00 | 60 | 110 | 10 | 6 | € 146,68 |
| 600.015011 | 12,00 | 30 | 80 | 12 | 6 | € 102,50 |
| 600.015012 | 12,00 | 40 | 90 | 12 | 6 | € 131,83 |
| 600.015013 | 12,00 | 50 | 100 | 12 | 6 | € 143,50 |
| 600.015038 | 12,00 | 60 | 110 | 12 | 6 | € 153,33 |
| 600.015039 | 12,00 | 70 | 120 | 12 | 6 | € 165,00 |
| 600.015014 | 16,00 | 35 | 90 | 16 | 6 | € 222,18 |
| 600.015015 | 16,00 | 50 | 110 | 16 | 6 | € 243,83 |
| 600.015016 | 16,00 | 65 | 120 | 16 | 6 | € 252,33 |
| 600.015024 | 16,00 | 80 | 150 | 16 | 6 | € 330,00 |
| 600.015025 | 16,00 | 90 | 160 | 16 | 6 | € 371,68 |
| 600.015040 | 16,00 | 100 | 160 | 16 | 6 | € 405,00 |
| 600.015017 | 20,00 | 45 | 100 | 20 | 6 | € 328,00 |
| 600.015018 | 20,00 | 60 | 120 | 20 | 6 | € 371,18 |
| 600.015019 | 20,00 | 80 | 150 | 20 | 6 | € 401,33 |
| 600.015020 | 20,00 | 90 | 160 | 20 | 6 | € 419,50 |
| 600.015026 | 20,00 | 100 | 160 | 20 | 6 | € 533,33 |
| 600.015027 | 20,00 | 110 | 170 | 20 | 6 | € 650,00 |
| 600.015041 | 20,00 | 120 | 180 | 20 | 6 | € 700,00 |
| 600.015042 | 25,00 | 100 | 160 | 25 | 8 | € 775,00 |
| 600.015043 | 25,00 | 125 | 200 | 25 | 8 | € 1300,00 |